# PITHAPUR RAJAH'S GOVERNMENT COLLEGE (AUTONOMOUS)

KAKINADA - 533 001, EAST GODAVARI, A.P.

Affiliated to Adikavi Nannaya University NAAC Accredited with "A" Grade (3.17 CGPA)

### **BOARD OF STUDIES OF CHEMISTRY**

B.Sc. Petrochemicals Under CBCS
Meeting Minutes/Resolutions



22-23

Convened on 03 November 2022

# DEPARTMENT OF PETROCHEMICALS P. R. GOVT. COLLEGE (Autonomous)

Opp. Mc Laurin High School, Raja Ram Mohan Roy Road, Kakinada

www.prgc.ac.in; e-mail: chemistry\_dept@prgc.ac.in

# PROCEEDINGS OF THE PRINCIPAL, P.R. GOVERNMENT COLLEGE(A), KAKINADA-A.P Present: Dr. B. V. Tirupanyam, M.Sc; Ph.D. R.C.No.12A/A.C/BOS/2022-23, Dated: 24.09.2022

SUB: P.R. Government College(A), Kakinada-UG Board of Studies (BOS).

Program/Course-B.Sc,/Petrochemicals, Nomination of MembersOrders issued.

REF: 1. UGC Guidelines of for Autonomous Colleges-2018.
ORDERS:

The Principal, P.R. Government College(A), Kakinada is pleased to constitute UG Boards of Studiesin Petrochemicals for framing the syllabi in Petrochemicals Subject for all Semesters duly following the norms of the UGC Autonomous guidelines.

| S.No | Name of the Nominee  | Designation                                     |  |  |  |  |
|------|----------------------|---|--|--|--|--|
| 1    | Dr. D. Chenna Rao    | Chairman& Lecturer Incharge.                    |  |  |  |  |
|      |                      | University Nominee                              |  |  |  |  |
| 2    | Dr. M. Trinadh       | Lecturer in                                     |  |  |  |  |
| _    | DI. W. Ifinadh       | Chemistry                                       |  |  |  |  |
|      |                      | Govt. Degree College (Autonomous), Rajahmundry. |  |  |  |  |
|      |                      | Ph: 8639551783                                  |  |  |  |  |
|      |                      | Subject Expert                                  |  |  |  |  |
| 3    | Dr. V. Narayana Rao  | Lecturer in                                     |  |  |  |  |
|      |                      | Chemistry                                       |  |  |  |  |
| - 1  |                      | Govt. Degree College ,Perumallapuram.           |  |  |  |  |
|      |                      | Representative from Industry                    |  |  |  |  |
| 4    | Dr. B. Ramesh Babu   | Founder & M.D., BogaR                           |  |  |  |  |
|      | 1 2 11 2             | laboratories, Peddapuram. Ph:                   |  |  |  |  |
|      |                      | 9701712028.                                     |  |  |  |  |
| 5    | V. Sanjeeva Kumar    | Member  |  |  |  |  |
| 6    | T.V.V.Satya Narayana | Member  |  |  |  |  |
| 7    | P. Vijay Kumar       | Member  |  |  |  |  |
| 8    | V. Rambabu           | Member  |  |  |  |  |
| 9    | G. Pavani            | Member  |  |  |  |  |
| 10   | Dr. N. Bujji Babu    | Member  |  |  |  |  |
| 11   | Dr. Ch. Praveen      | Member  |  |  |  |  |
| 12   | V. Venkateswara Rao  | Member  |  |  |  |  |
| 13   | G. Sai Subrahmanyam  | Member  |  |  |  |  |
|      | Ch. Siva Rama Guru   | Student Alumni Member                           |  |  |  |  |
| 14   | Charan               | Student Muniti Member                           |  |  |  |  |
|      | K. Krupalavanya      | Student Member                                  |  |  |  |  |
| 15   | II MCPC              | Student Welliber                                |  |  |  |  |
|      | V. Vijay Babu        | Student Member                                  |  |  |  |  |
| 16   | II MCPC              | Student Member                                  |  |  |  |  |

The above members are requested to attend the BoS meeting on \_\_\_\_\_2022 and share their valuable reviews, and suggestions on the following functionaries.

- Prepare syllabi for the subject keeping in view the objectives of the college, interest
  of the stake holders and National requirement for consideration and approval of
  the IQAC and Academic Council.
- Suggested methodologies for innovative teaching and evaluation techniques.
- Suggest the panel of Names to the academic council for appointment of Examiners.
- Coordinate research, teaching, extension and other activities in the Department of the college.

P. R. Government College(A)

Kakinada

#### VISION AND MISSION OF THE COLLEGE

#### Vision

To provide the right academic environment paving way for intellectual excellence, humane feelings and social commitment. The college believes in providing quality education for the socially disadvantaged, economically weaker sections of the society and thereby help them move up the ladder of success and social order.

#### Mission

- → To impart holistic education with special emphasis on character, culture, updated knowledge and skill-oriented learning.
- → To make the students enjoy the fruits of globalization without prejudice to their local and cultural environment.
- ◆ To impart necessary life skills so as to make them face any challenge in the bigger world
   Social, ethical, psychological or professional.

# Signatures of the members who attended the Board of studies in Petrochemicals 03-11-2022 at 10.00 AM

| S. No | - Traine of the member    | Designation   | Signature     |
|-------|---------------------------|---|---------------|
| 1     | Dr. D. Chenna Rao         | Chairman, Board of Studies,<br>Lecturer in charge   | Typor Typor   |
| 2     | Dr. M. Trinadh            | University Nominee Lecturer in Chemistry, Govt.College(A), Rajamahendravaram                          | W. Carlos     |
| 3     | Dr. V. Narayana Rao       | Subject Expert Lecturer in Chemistry, GDC, Perumallapuram   | V. Logab      |
| 4     | Dr. B. Ramesh Babu        | Representative from Industry<br>Founder & M.D., BogaR<br>laboratories, Peddapuram. Ph:<br>9701712028. | D'almonim.    |
| 5     | Sri. V.Sanjeeva Kumar     | Member<br>Lecturer in Chemistry   | V-86-         |
|       | Sri. T.V.V. Satyanarayana | Member<br>Lecturer in Chemistry   | 7. V. V. Sy   |
| 7     | Sri. P. Vijaya Kumar      | Member<br>Lecturer in Chemistry   | Zijay 3/11/m  |
| 8     | Sri. V. Rambabu           | Member<br>Lecturer in Chemistry   | Gezen         |
| 9     | Sri.G.Pavani              | Member<br>Lecturer in Chemistry   | The one       |
| 10    |                           | Member<br>Lecturer in Chemistry   | Seem          |
| 11 1  | Dr. Ch. Praveen           | Member<br>Lecturer in Chemistry   | preavenel     |
| 12    | v venkaleswara nao        | Member<br>Lecturer in Chemistry   | V. Ventalamor |
| 13    | G.Sai subraimary uni      | Member<br>Lecturer in Chemistry   |               |
| 14    | Ch. Siva Rama Guru Charan | Student Almuni  | 3 2 3         |
|       | I MCPC                    | Student Member  |               |
| 15 V  | V. Vijaya Babu<br>I MCPC  | Student Member  |               |

# P.R. GOVT.COLLEGE (A), KAKINADA DEPARTMENT OF PETRO CHEMICALS Minutes of board of studies (BOS) meeting 2022-23 on 2022

| Meeting of Board of Studies in Petro Chemicals i | is conven | ed on | thro | ugh offli | ne at |
|--|-----------|-------|------|-----------|-------|
| P.R. Govt. College (A), Kakinada.                |           |       |      |           |       |

Venue:

Conference Hall, Dt: -----

The Principal Dr. B.V. Tirupanyam,

Chairman: Dr. D. Chenna Rao

Chairman and lecturer in charge,

Department of Chemistry

University Nominee: Dr. M. Trinadh,

Lecturer in Chemistry,

Govt. College (Autonomous), Rajamahendravaram,

Industrialist: Dr. B. Ramesh Babu,

Founder & M.D., BogaR laboratories, Peddapuram,

Subject Expert Dr.V.NarayanaRao,

Lecturer in Chemistry,

Government Degree College Perumallapuram,

All the faculty members of Chemistry Department and student alumni attended the meeting.

#### Agenda:

- To discuss the Semester System and Choice Based Credit System (CBCS) being implemented for the past 06 years, i.e., w.e.f. 2015-16.
- To discuss and approve the Continuation/Modifications of the syllabus for the Odd &
   Even Semesters of I, III & V Years for 2022-23.
- Grant of Extra credits for Online SWAYAM MOOCs etc.
- Syllabus, Model Question Papers and Model Blue Prints for I, II, III, IV, Vand VI Semesters.
- Teaching learning methodology by 60:40 (External: Internal) ratio for the present II- and III-Year Students and 50:50 (External: Internal) ratio I Year Students w.e.f. 2022-23.
- Panel of paper setters and examiners.
- Proposals for Community Service Projects/Extension activities for the benefit of the society.
- Department action plan for 2022-23.

To discuss and resolve the minor modifications/refinement if any, in the Chemistry cluster electives CI, CII & CIII as majority of the students opting this cluster as their choice. Any Other Proposal with the Permission of the Chairman.

#### **Resolutions:**

The following agenda items are discussed and resolutions are made.

- It is resolved to continue choice based credit system in the chemistry combination programmes as per the directions of the CCE, Vijayawada to the first year and second year and final year student's w.e.f. 2018-19.
- It is resolved to approve the Continuation/Modifications of the syllabus for the Odd & Even Semesters of I, II & III Years for 2021-22.
- It is resolved to encourage students to active participation in various activities and give extra
  credits for students after successful completion of a particular activity such as SWAYAM,
   MOOCS etc., (Annexure –II)
- It is Resolved to follow 60%-40% external and internal w.e.f. 2017-2018 admitted batches and it continued in present second and third year students.
- It is resolved to follow 50%-50% external and internal for first year w.e.f 2021-22 admitted batch.
- It is resolved that every student should maintain 75% attendance for both theory and practicals inorder to attend the Mid and Semester examination.
- It is resolved to conduct departmental activities such as OZONE DAY, CHEM FEST,
   CHEMISTRY DAY and SCIENCE DAY. (Annexure-I)

- It is resolved to implement the recommended andragogy for the first semester 2022-23
   9.Resolved to conduct practical examinations semester wise.
- It is resolved to organize guest lectures by eminent professors.
   Resolved to implement pass minimum for internal assessment for CBSE pattern students as the pattern is learner oriented.
- It is resolved to maintain status quo for same question paper pattern in II, III years. The following paper setters are recommended
  - 1. Sri. U. Sai Krishna, Govt. College(A), Rajamahendravaram.
  - 2. Dr. M. Trinadh, Govt. College(A), Rajamahendravaram
  - 3. Dr. V. Narayana Rao, GDC, Perumallpuram.
  - 4. Sri. M. Sudhakar, Govt. College(A), Rajamahendravaram.
  - 5. Sri. K. Anand, GDC, Pithapuram.
  - 6. Dr. CH. Vijay Vardhan, GDC, Perumallpuram.
  - 7. Sri B. Surendra, GDC, Tadepaliigudem.

#### Semester wise/ Paper wise Marks / Credits allotted.

| YEAR | SEMESTER   | MARKS | CREDITE                                 |                |      |
|------|--|-------|---|----------------|------|
|      | I  | I     | Fundamentals of Petroleum<br>Production | 100<br>(50:50) | 04   |
| I    |  |       | Practical – I                           | 50             | 02   |
|      | II   | II    | Modern Petroleum Refining<br>Processes  | 100<br>(50:50) | 04   |
|      |  |       | Practical – II                          | 50             | 02   |
|      | III  | III   | Introduction to Chemical Engineering    | 100<br>(50:50) | 04   |
| II   |  |       | Practical – III                         | 50             | 02   |
|      | IV   | IV    | Heat Transfer and Polymers              | 100<br>(50:50) | 04   |
|      |  |       | Practical – IV                          | 50             | . 02 |
|      |  | v     | Mass Transfer operations                | 100<br>(50:50) | 04   |
|      |  |       | Practical - V                           | 50             | 02   |
|      | v  | VI    | Petrochemicals-I                        | 100<br>60:40   | 04   |
| Ш    | <b>V</b>   |       | Practical - VI                          | 50             | 02   |
|      | Note: National Confession Confess | VII   | Petrochemicals II                       | 100<br>60:40   | 04   |
|      |  | 1833  | Practical - VII                         | 50             | 02   |

| CourseCode         | Pithapur Rajah's Government<br>College(Autonomous) Kakinada<br>Fundamentals of p | 2  | Program &Semester<br>1 B.Sc. Mathematics,<br>Chemistry,<br>Petrochemicals &<br>Semester-II |    |     |  |  |
|--------------------|--|----|--|----|-----|--|--|
| Teaching           | Fundamentals of Petroleum Production   |    |  |    |     |  |  |
| Pre-requisites:    | Hours Allocated: 60 (Theory)   | L  | T  | P  | C   |  |  |
| Course Objectives: | Modern petroleum refining process  | 60 | 10   | 30 | 4+2 |  |  |

To gains basic knowledge on crude oil refining.

#### course Outcomes:

| On Com    | pletion of the course, the students will be able to- |
|-----------|--|
|           | dams knowledge crude oils processing                 |
| 602       | Understands the crude oils distillation              |
| CO3       | Gains knowledge on crude oils cracking               |
| CO4       | Gains knowledge on catalytic ocnversions on crude it |
| CO5       | Gains knowledge on petroleum fractions               |
| urse with | figure on any large and the                          |

## mployability/entrepreneurship/Skill Development modules

Skill Development Employability Entrepreneurship Syllabus:

## united Rendeum Brosessing Date

Classification of Crude Oils, API Gravity, Characterization factors and

ASTM & TBP distillation of crude petroleum, Average boiling points, thermal properties of petroleum fractions.

#### Unit -2:Crude oil Distillation:

Impurities in crude oils, Need for desalting of Crude oils, - electrical desalting of crude oils, Heating of crude in pipe still Heaters, Atmospheric distillation of crude oil, vacuum distillation of reduced crude oil, Unit -3:Cracking processes:

Thermal cracking Reactions – Thermal cracking process –

Dubbs two coil Cracking, Visbreaking

Catalytic cracking: mechanism of catalytic cracking

Moving Bed Air – lift thermofor catalytic cracker,

Hydro Cracking - Isomax hydro cracking process

Unit – 4: Catalytic Conversions, and Finishing processes.

Catalytic Reforming: - Reforming reactions – catalytic reforming process. Alkylation: Alkylation Reactions, Sulphuric Acid alkylation process. Alkylation: Alkylation: Aluminium chloride isomerization and HF alkylation. Isomerization: Aluminium chloride isomerization process,

Unit – 5: Petroleum Fractions: (Gasoline and Kerosene)

Gasoline: - ASTM distillation, Reid - vapour pressure, Octane number, Types of additives used in gasoline.

Kerosene: – Flash & Fire Points, Smoke point, Aniline point – Experimental determinations, Hydro treating process for smoke point improvement.

#### **SEMESTER-II**

### PRACTICAL II(AT THE END OF SECOND SEMESTER)

- 1. Determination of specific gravity of Petroleum fractions by Hydrometers.
- 2. ASTM Distillation of Gasoline
- 3. Determination of Specific gravity by Specific gravity bottle.
- 4. Determination of Specific gravity by Pyknometer.

#### SCHEME OF EVALUATION

Max. Marks: 50

1. Procedure to be written in the first 15 minutes

15 Marks

2. Recording of data and reporting the value...

Up to 2% error

25 Marks

Error up to 5%

15 Marks

Error greater than 5%

10 Marks

3. Viva - Voice

5 Marks

4. Record

5 Marks

#### I B.Sc., - Petroleum & Petrochemicals

#### Paper -II: SEMESTER -II

## Modern Petroleum Refining Processes OUESTION BANK

#### **Essay Questions: 10 Marks**

#### UNIT -I:

- 1. Explain about the experimental details of ASTM distillation of crude oil
- 2. Write the experimental details of TBP Analysis
- 3. Explain about thermal properties of petroleum and petroleum fractions
- 4. Write about various average boiling points.
- 5. Explain about the Characterization factor and correlation Index.
- 6. Write about the Classification of Crude Oils and API Gravity

#### <u>UNIT -II:</u>

- 1. Explain about the heating of crude oils in pipe still heaters
- 2. Write about the atmospheric distillation of crude oil
- 3. Write about the vacuum distillation of reduced crude oil
- 4. Explain about the electrical desalting of crude oils.
- 5. Write about the atmospheric distillation of crude oil

#### **UNIT-III:**

- 1. Write about different types of cracking processes and thermal cracking reactions.
- 2. Explain about the moving bed air lift thermofor catalytic cracking
- 3. With a neat flow diagram, describe the process of fluid catalytic cracking
- 4. With a neat flow diagram describe Isomax Hydrocracking process

#### <u>UNIT -IV:</u>

- 1. With a neat flow diagram describe the process of catalytic reforming
- 2. With a neat flow diagram describe the process of cascade sulphuric acidalkylation.
- 3. With a neat flow diagram describe the process of hydro fluoric acidalkylation
- 4. With a neat flow diagram describe the process of Aluminum chlorideisomerization.

#### UNIT-V:

- Explain about the experimental details of ASTM distillation of Gasoline
- 2. Write about the experimental details of determination of Reid vapour pressure of the Gasoline
- 3. Write about the experimental details of the determination of Flash point and Fire point by Pensky marten apparatus.
- Flash point and Fire point by 1 closes.

  4. Explain about the experimental determination of smoke point of kerosene of

#### **Short Questions: 5Marks**

#### UNIT - I:

- 1. Write about the classification of crude oils
- 2. Explain about API Gravity
- 3. Write about Characterization factor
- 4. Write about Correlation index
- 5. Write about thermal properties of petroleum fractions

#### UNIT - II:

- 1. Write about the impurities in crude oils
- 2. Write a short note on desalting of crude oils
- 3. Explain briefly about crude oil distillation
- 4. Explain briefly about Vacuum distillation

#### UNIT - III:

- 1. Write a short note on thermal cracking
- 2. Explain about thermal cracking reactions
- 3. Explain briefly the process of hydro cracking
- 4. Write a note on catalytic cracking

#### UNIT - IV:

- 1. Write briefly about the reactions during catalytic reforming
- 2. Write about the catalysts used for alkylation process
- 3. Explain briefly about isomerization process

#### UNIT - V:

- 1. Write a short note on Octane number
- 2. Write briefly about the additives used in gasoline
- 3. Write briefly about the Aniline point determination

# P.R.GOVT. COLLEGE(A), KAKINADA. I B.SC.- PETROLEUM & PETROCHEMICALS MODEL QUESTIONPAPER PAPER – II – MODERN PETROLEUM REFINING PROCESS

Time: 2 Hrs.

Max. Marks 50

#### PART-I

Answer any THREE questions by attempting at least ONE question from each section

Each Question carries TEN marks.

3X10=30M

#### SECTION - A

- 1. Question from Unit –I
- 2. Question from Unit -II
- 3. Question from Unit -III

#### **SECTION-B**

- 4. Question from Unit IV
- 5. Question from Unit V
- 6. Question from unit-II

## PART-II

Answer any <u>FOUR</u> Questions from the following. Each Question carries <u>FIVE</u> marks.

 $4 \times 5 = 20M$ 

- 7. Question from unit -I
- 8. Question from unit -II
- 9. Question from unit -III
- 10. Question from unit -IV
- 11. Question from unit -V
- 12. Question from unit -I
- 13. Question from unit -III

#### Note to Paper Setter: -

In section I one essay question is to be set from each of the five units. Similarly in Section II, one short answer question is to be set from each of the 5 units.

#### Referencebooks

1) Modern Petroleum Refining processes by Dr. B.K. Bhaskara Rao.
Oxford I B H.

Petroleum Refining Technology – by Dr. Ram Prasad, Khanna Publishers, Delhi.

- WebLinks: 1.https://youtu.be/PdStB9z37eA
- 2.https://youtu.be/OOF-GZnO6Dk
- 3. https://www.youtube.com/watch?v=nrx413rX-3g&list=PLwdnzlV3ogoXXQcErZna6qDw5P-qPMvWQ

#### Activities & Benchmarks Proposed (Table)

- 1. Assignments
- 2.Seminars
- 3. Group Discussion
- 4. Quiz

#### CO-PO Mapping:

3:Substantial[High], '-':No Correlation) (1:Slight [Low]; 2:Moderate[Medium];

| 4       | PO1 | PO2 | PO3 | PO4 | PO5 | P06 | PO7 | P08 | P09 | P010 | PSO1 | PSO2 | PSO3 |
|---------|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|
| CO<br>1 | 3   | 2   | 3   | 1   | 3   | 2   | 3   | 2   | 2   | 2    | 3    | 3    | 2    |
| CO<br>2 | 3   | 3   | 2.  | 3   | 2   | 2   | 1   | 2   | 2   | 2    | 3    | 3    | 2    |
| CO<br>3 | 3   | 3   | 3   | 3   | 3   | 2   | 2   | 2   | 2   | 2    | 3    | 3    | 2    |
| CO<br>4 | 3   | 3   | 3   | 3   | 3   | 2   | 2   | 2   | 2   | 2    | 3    | 2    | 3    |
| Avg     | 3   | 2.8 | 2.8 | 2.5 | 2.8 | 2   | 2   | 2   | 2   | 2    | 3    | 2.8  | 2.3  |

#### Weightage to content Semester -II Paper-II

| S.No | Course Content            | Long<br>Answer | Short<br>Answer | Total<br>marks | As per Blooms<br>Taxonomy     |
|------|---------------------------|----------------|-----------------|----------------|-------------------------------|
| 1    | Petroleum processing data | 1              | 2               | 20             | Understanding,<br>Application |
| 2    | Crude oil distillation    | 2              | 1               | 20             | Remembering,<br>Understanding |
| 3    | Cracking process          | 1              | 2               | 20             | Application & Creation        |
| 4    | Catalytic conversions     | 1              | 1               | 15             | Remembering,<br>Understanding |
| 5    | Petroleum fractions       | 1              | 1               | 15             | Application & Creation        |
|      | TOTAL                     | 6              | 7               | 90             |                               |